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Amend claim 1, so that the claims remaining in this application read:

1. (twice amended) In a yoke component comprising a low carbon steel configured as a magnetic circuit of a voice coil motor for a hard disk drive,

wherein said voke component has a finely machined portion comprising a ridge

line, the improvement comprising the absence of any burr of 0.1 mm or greater

in thickness on any ridge line of said finely machined portion of said yoke

component.

10. (unamended) A yoke component comprising a low carbon steel

configured as a magnetic circuit of a voice coil motor for a hard disk drive,

wherein said yoke component has no burr on any ridge line of a finely

machined portion thereof.

6. (unamended) A voice coil motor for a hard disk drive, comprising: a

yoke component, made from a low carbon steel, configured as a magnetic

circuit of said voice coil motor, wherein said yoke component has on any ridge

line of a finely machined portion thereof no burr of 0.1 mm or greater in

thickness.

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11. (unamended) A voice coil motor for a hard disk drive, comprising: a yoke component, made from a low carbon steel, configured as a magnetic circuit of said voice coil motor, wherein said yoke component has no burr on any ridge line of a finely machined portion thereof.

Attached hereto is a marked up version showing the changes made to the application by this Amendment.